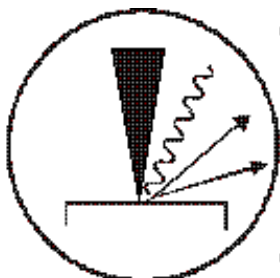


Physico-chemical characterization of environmental micro-particles by CC-SEM-EDS.

Karine DEBOUDT

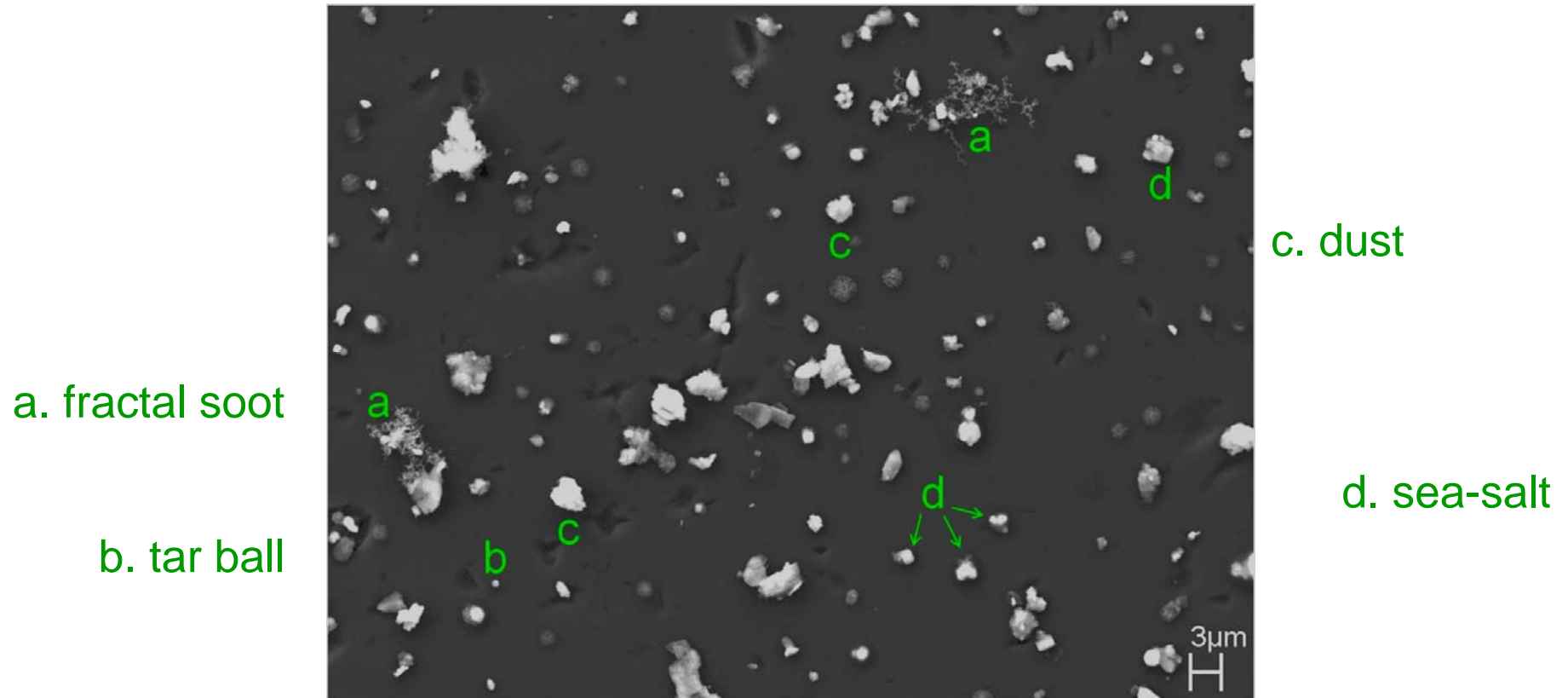
Laboratoire de Physico-Chimie de l'Atmosphère (**LPCA**)
Université du Littoral Côte d'Opale, Dunkerque, France
Karine.Deboudt@univ-littoral.fr

**GN
MEBA**



**GROUPEMENT NATIONAL DE
MICROSCOPIE ELECTRONIQUE A BALAYAGE
ET DE MICROANALYSES**

What are environmental particles?



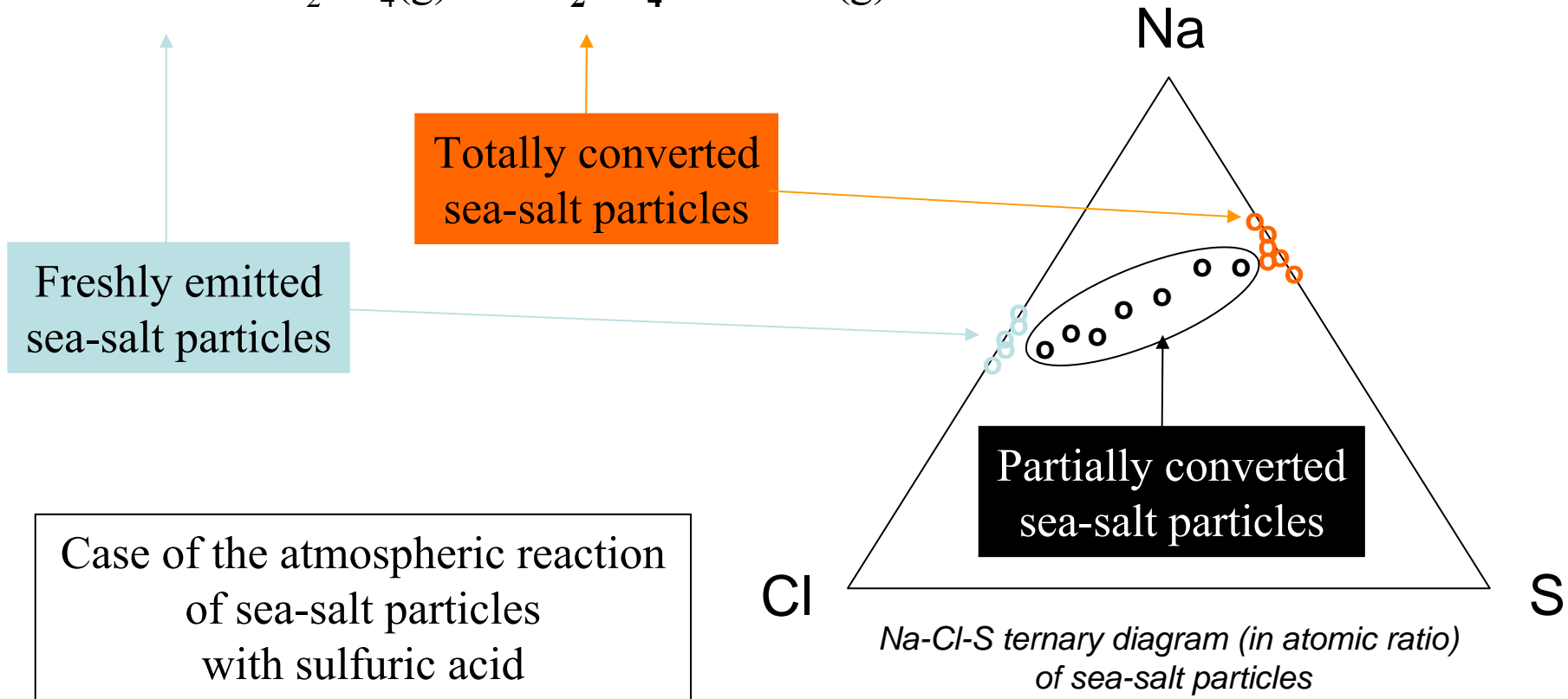
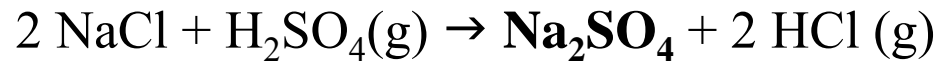
Typical atmospheric particles collected on a flat substrate

→ Various particle compositions

→ Large size range: From dozen nanometer to dozen micrometer

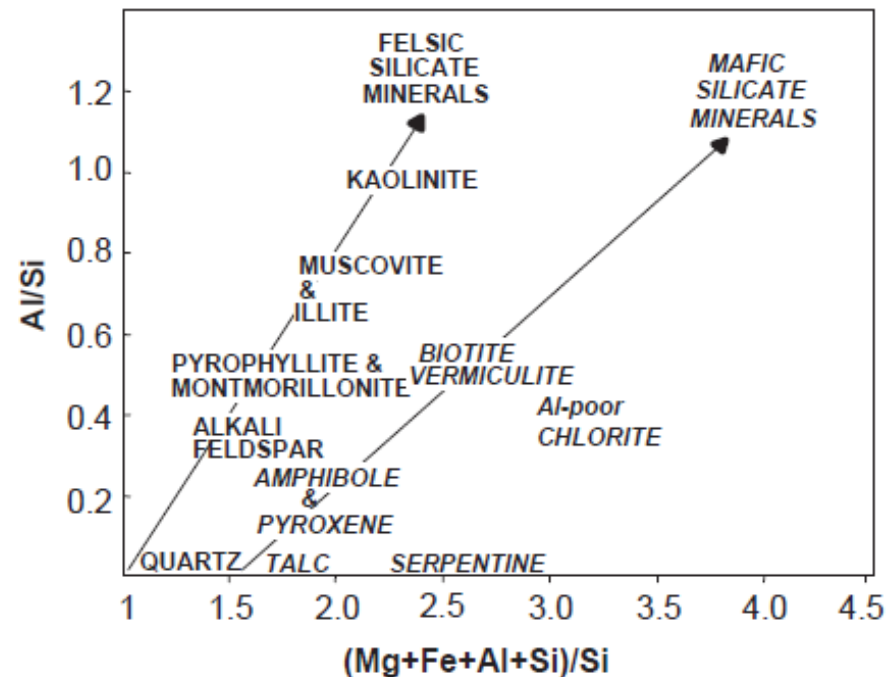
Why quantitative analysis is needed?

→ To quantify the chemical rate of atmospheric reactions



Why quantitative analysis is needed?

→ To identify mineral compounds from elemental composition of dust or rock particles.



Al/Si versus (Mg+Fe+Al+Si)/Si diagram showing the main silicate rock forming minerals (from Moreno et al., 2003).

Plan of the presentation

- A. Impact of particle size on quantitative analysis
- B. Evaluation of the automated procedure (CC-SEM-EDS)
- C. Physico-chemical characterization of fine particles emitted by a metallurgy plant

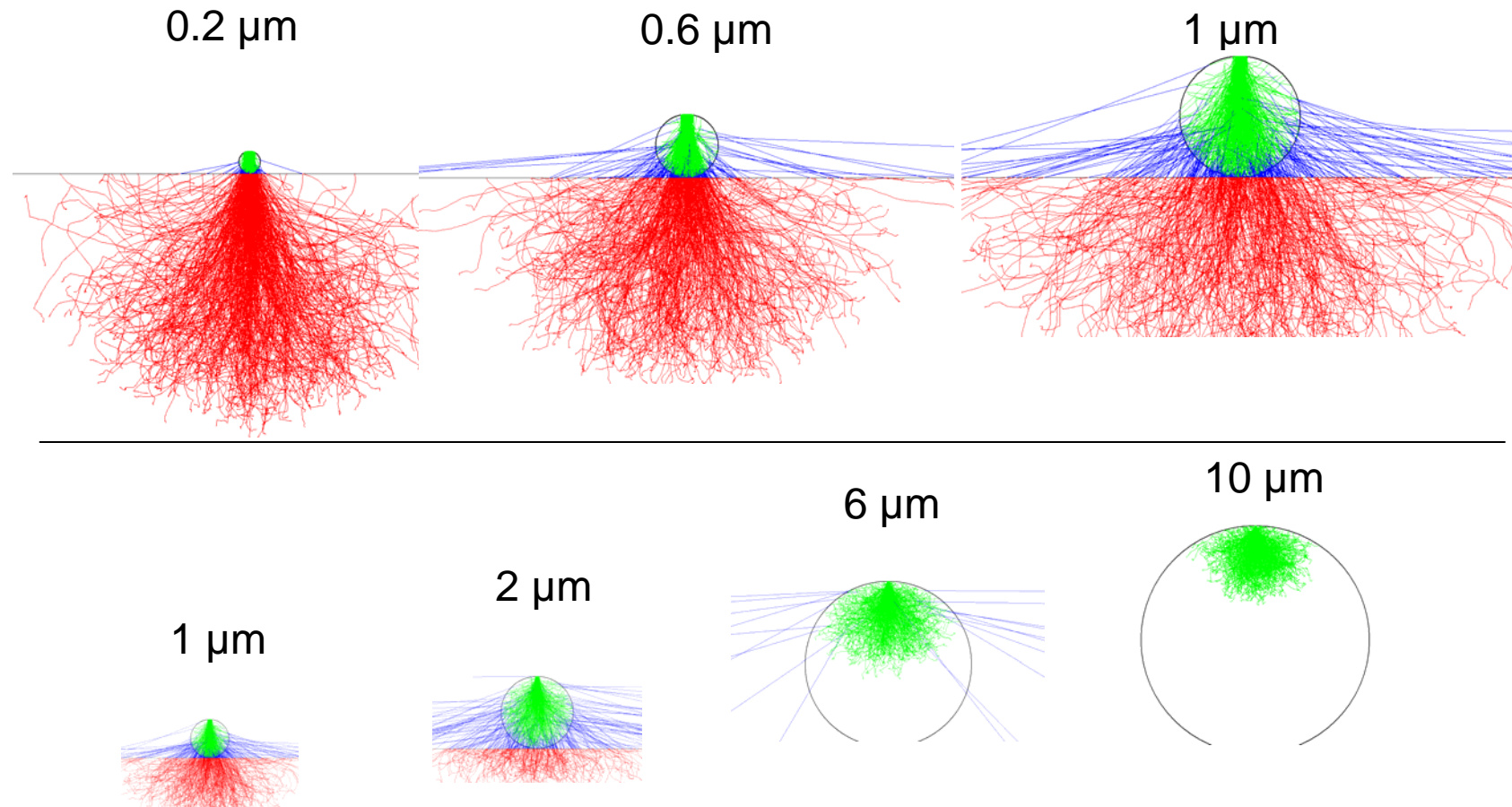
Plan of the presentation

A. Impact of particle size on quantitative analysis

B. Evaluation of the automated procedure (CC-SEM-EDS)

C. Physico-chemical characterization of fine particles
emitted by a metallurgy plant

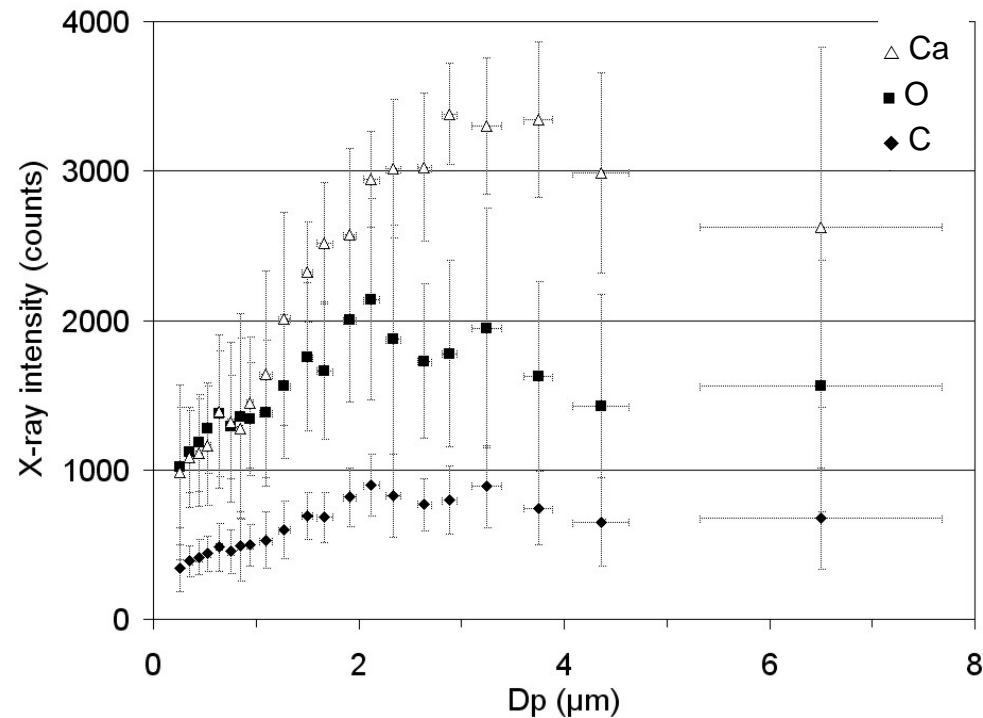
A- Impact of particle size on quantitative analysis



*Monte Carlo simulation of 1000 electron trajectories
in spherical CaCO_3 particle sitting on a flat substrate at 15kV.*

→ The X-ray intensity increases with the particle size until a maxima (mass effect).

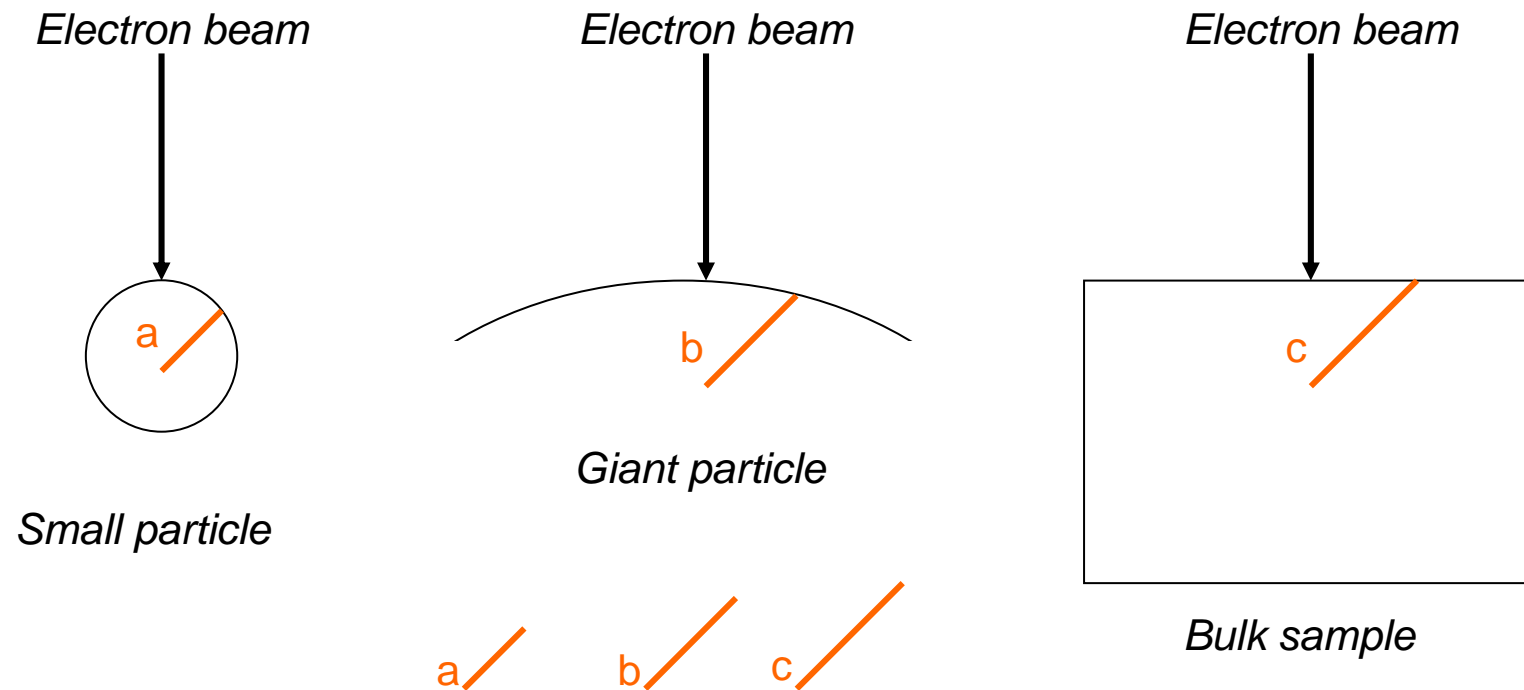
A- Impact of particle size on quantitative analysis



Experimental C-K α , O-K α and Ca-K α X-ray intensities of 347 spherical CaCO₃ particles acquired at 15 kV as a function of particle diameter.

→ The X-ray intensity increases with the particle size (mass effect) until a maxima, and then decreases until a constant due to absorption effect.

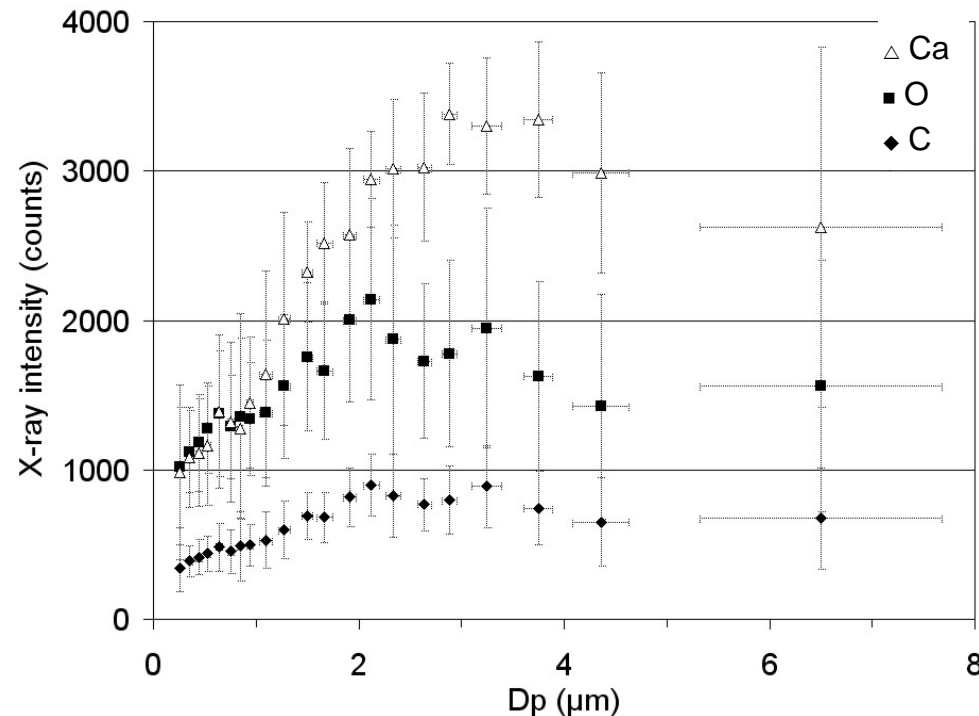
A- Impact of particle size on quantitative analysis



Trajectory of an X-ray generated at the same depth from the surface of particulate and bulk samples.

→ The X-ray absorption depends on the particle size and is higher for bulk samples (absorption effect).

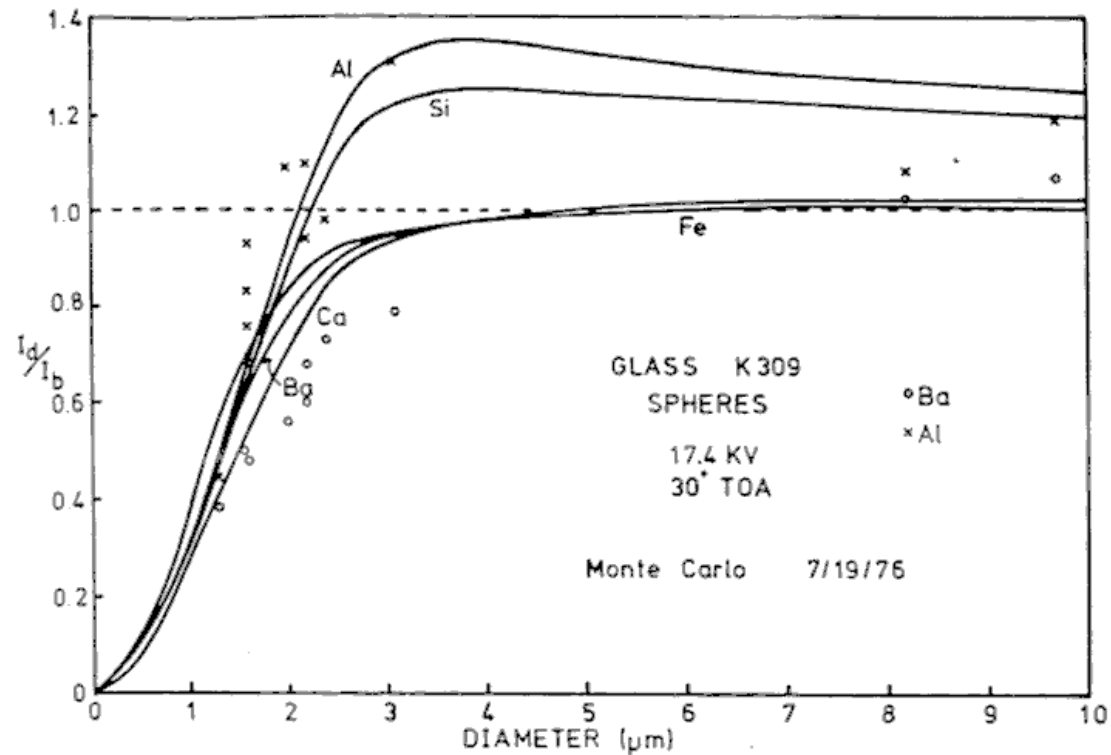
A- Impact of particle size on quantitative analysis



Experimental C-K α , O-K α and Ca-K α X-ray intensities of 347 spherical CaCO₃ particles acquired at 15 kV as a function of particle diameter.

→ The X-ray intensity increases with the particle size (mass effect) until a maxima, and then decreases until a constant due to absorption effect.

A- Impact of particle size on quantitative analysis



X-ray intensities of glass particles (I_d) normalized to the X-ray intensities from a bulk sample (I_b) with the same composition, versus particle diameter (from Small, 1981).

→ The absorption effect depends on the considered element.

A- Impact of particle size on quantitative analysis

Impact of particle geometric effects on analytical results (ZAF quantification) :

Diameter (µm)	Mg	Si	Ca	Fe	O	Total
18	0.099	0.255	0.111	0.106	0.426	0.995
5	0.099	0.255	0.108	0.100	0.427	0.99
4	0.097	0.244	0.102	0.099	0.410	0.95
3	0.086	0.219	0.089	0.089	0.367	0.85
2	0.079	0.189	0.075	0.079	0.320	0.74
1.3	0.046	0.113	0.042	0.045	0.189	0.43

Analysis (in wt%) of K-411 Nist particles with various diameters (from Goldstein et al., 2003).

↳ Decrease of the sum of the elemental concentrations with the particle size.

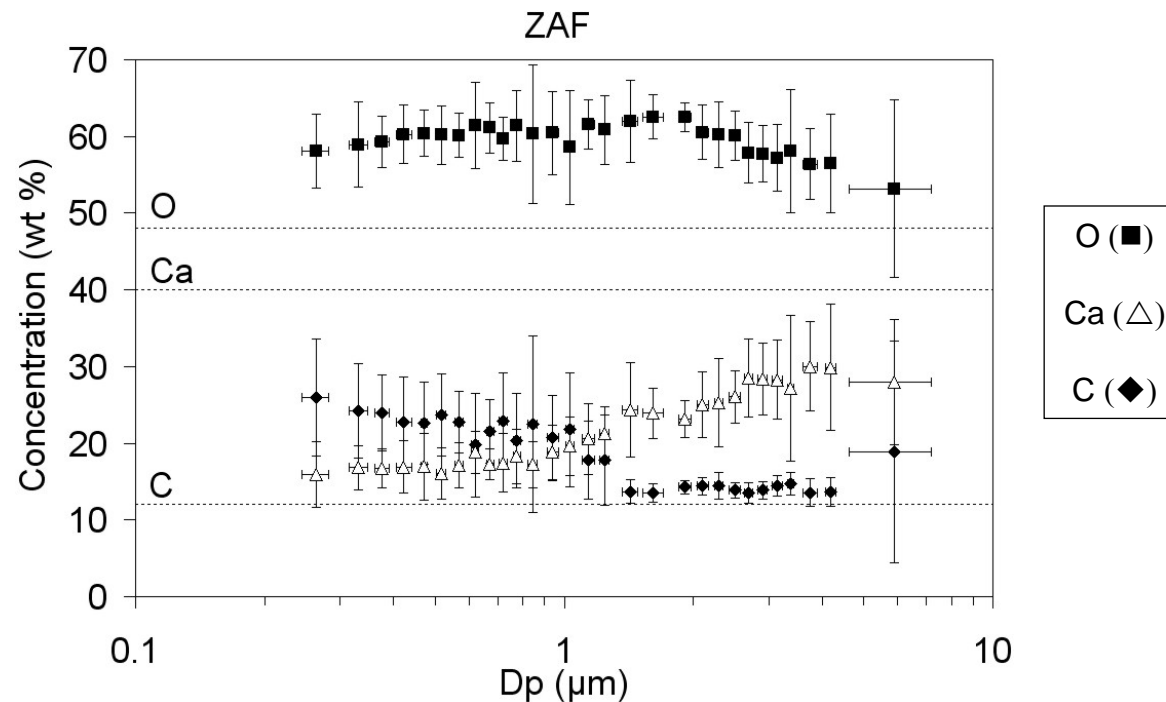
→ Possible corrections for particle geometric effects :

- Normalization of results obtained by conventional procedures for quantitative analysis

- Geometric modeling of particle shape

A- Impact of particle size on quantitative analysis

Normalization of concentrations obtained by the conventional ZAF procedure :

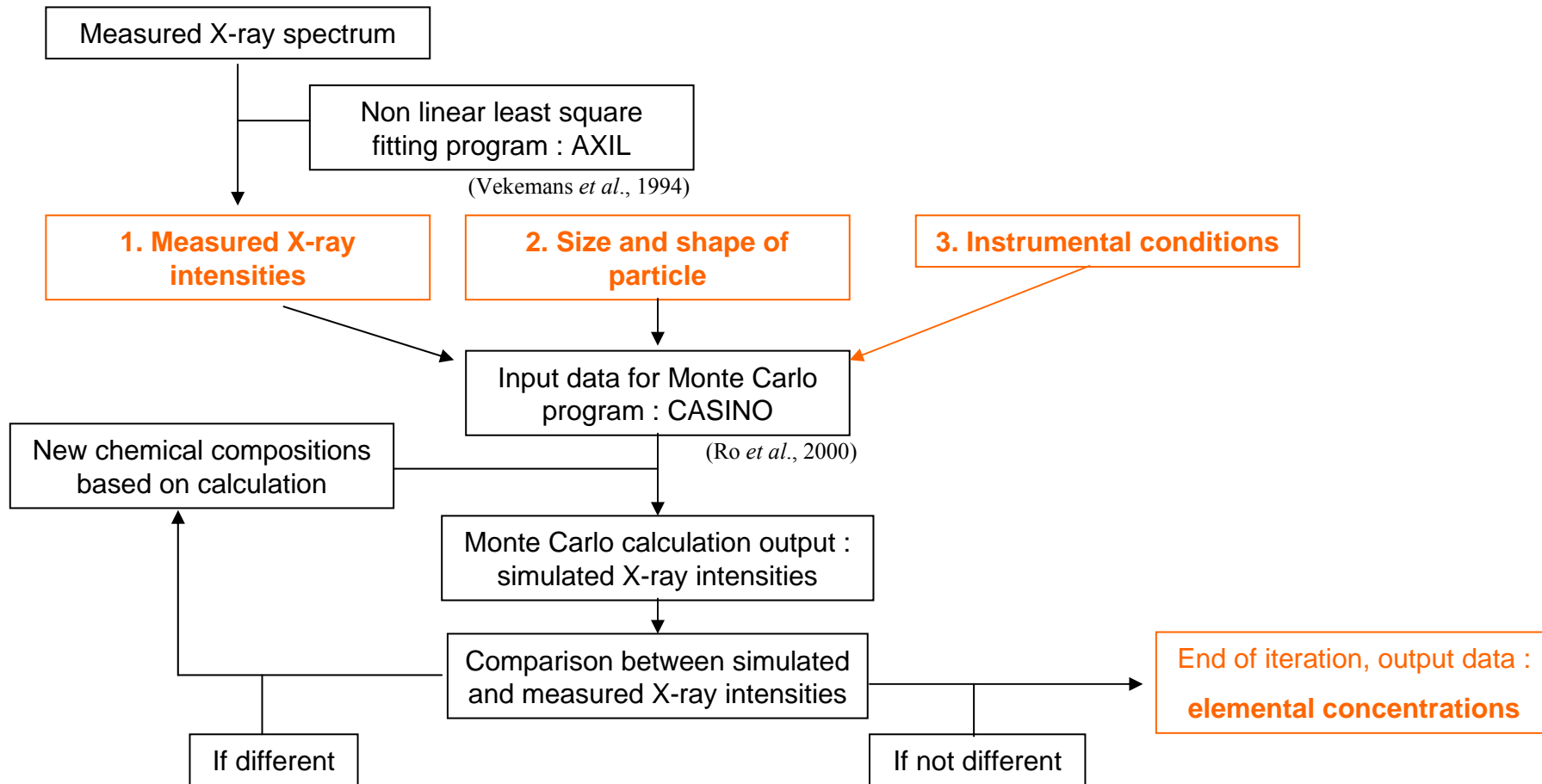


*Normalized elemental concentrations (in wt%) of spherical CaCO_3 particles (347 particles).
Dashed lines correspond to the nominal CaCO_3 elemental composition.*

→ Simple normalization only gives rough estimation of elemental concentrations because absorption and fluorescence effects are not corrected.

A- Impact of particle size on quantitative analysis

Correction of matrix and geometric effect by modeling of electron trajectories in particles:



Summary of the overall procedure for quantitative particle analysis based on Monte Carlo simulation.

Original Papers

CASINO : A New Monte Carlo Code in C Language for Electron Beam Interaction —Part I: Description of the Program

PIERRE HOVINGTON, DOMINIQUE DROUIN, RAYNALD GAUVIN

Département de Génie Mécanique, Université de Sherbrooke, Sherbrooke, Québec, Canada

Summary: This paper is a guide to the ANSI standard C code of CASINO program which is a single scattering Monte Carlo Simulation of electron trajectory in solid specially designed for low-beam interaction in a bulk and thin foil. CASINO can be used either on a DOS-based PC or on a UNIX-based workstation. This program uses tabulated Mott elastic cross sections and experimentally determined stopping powers. Function pointers are used for the most essential routine so that different physical models can easily be implemented. CASINO can be used to generate all of the recorded signals (x-rays, secondary, and backscattered) in a scanning electron microscope either as a point analysis, as a linescan, or as an image format, for all the accelerated voltages (0.1–30 kV). As an example of application, it was found that a 20 nm Guinier-Preston Mg_2Si in a light aluminum matrix can, theoretically, be imaged with a microchannel backscattered detector at 5 keV with a beam spot size of 5 nm.

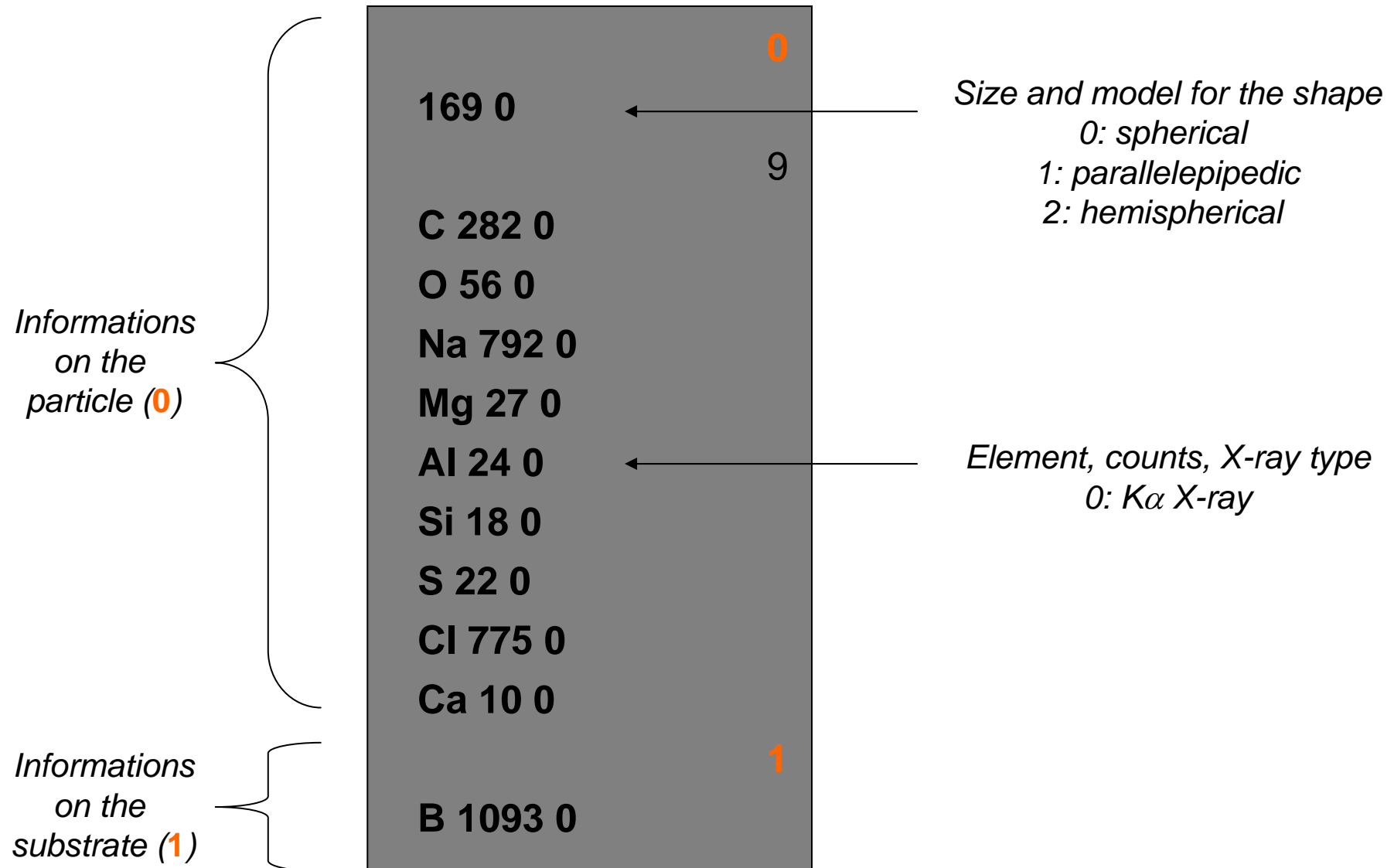
Determination of Chemical Species in Individual Aerosol Particles Using Ultrathin Window EPMA

CHUL-UN RO,^{*,†} JÁNOS OSÁN,[‡]
IMRE SZALÓKI,^{§,#} KEUN-YOUNG OH,[†]
HYEKYEONG KIM,[†] AND
RENÉ VAN GRIEKEN[§]

*Department of Chemistry, University of Antwerp (UIA),
Universiteitsplein 1, B-2610 Antwerpen, Belgium, KFKI Atomic
Energy Research Institute, H-1525 Budapest, Hungary, and
Department of Chemistry, Hallym University, ChunCheon,
KangWonDo, 200-702, Korea*

The determination of low-Z elements such as carbon, nitrogen, and oxygen in individual atmospheric aerosol particles is of interest in studying environmental pollution. By the application of a newly developed EPMA technique, which employs either windowless or thin-window EDX detector, chemical compositions, including the low-Z components, of individual particles can quantitatively be elucidated. The determination of low-Z elements in individual environmental particles allows to improve the applicability of the single particle analysis; many environmentally important atmospheric particles, e.g. sulfates, nitrates, ammonium, and carbonaceous particles, contain low-Z elements, which cannot be characterized using conventional energy dispersive-EPMA (ED-EPMA). Furthermore, the diversity and the complicated heterogeneity of atmospheric particles in chemical compositions can be investigated in details, using the new EPMA technique. This work demonstrates that the quantitative determination of chemical species in individual particles is possible using ultrathin window EPMA coupled with Monte Carlo based quantification. Using the new EPMA method, molar concentrations of major chemical species in individual environmental particles can be determined. For example, the molecular concentrations of ammonium sulfate and nitrate in single particle were analyzed for particles internally mixed with ammonium sulfate and nitrate species. When particles are composed of several chemical species so that the number of equations is smaller than the number of chemical species to be determined, the quantitative analysis of each chemical species can be ambiguous; however, many particles are composed of one or two major chemical species, and thus this technique could provide direct observation of atmospheric chemistry for airborne particles in more detail.

The input file for the CASINO program for one particle:



The analytical conditions for the CASINO program :

Derector & Acquisition Parameters ✖

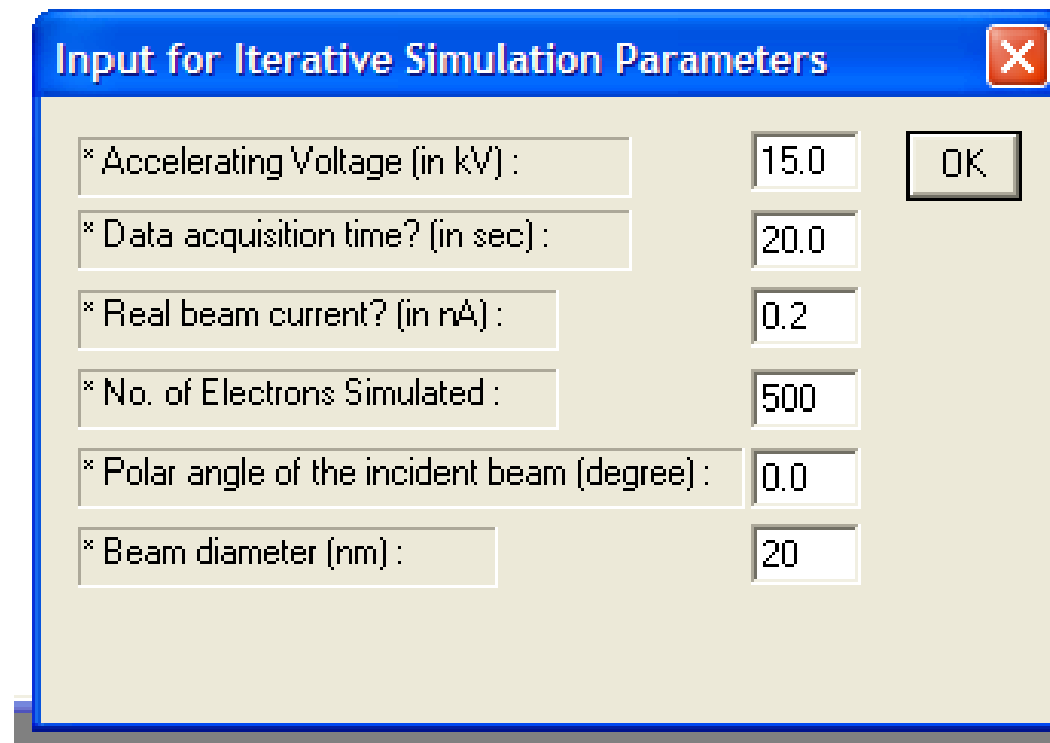
* Take-off angle ? (in degree):

* Delta KeV for each channel (hdv) :

Parameters for Detector Efficiency Calculation (in cm)

Aluminium thickness :	<input type="text" value="3.62e-6"/>	Be Window thickness :	<input type="text" value="0.0"/>
Parylene thickness :	<input type="text" value="2.02e-5"/>	Caron thickness :	<input type="text" value="0.0"/>
Gold (Au) contact :	<input type="text" value="0.0"/>	Ice thickness :	<input type="text" value="0.0"/>
Si dead layer :	<input type="text" value="1.0e-6"/>	Si crystal width :	<input type="text" value="0.3"/>

The analytical conditions for the CASINO program :



The screenshot shows a dialog box titled "Input for Iterative Simulation Parameters" with a close button (X) in the top right corner. The dialog box contains six input fields, each with a label and a value:

Parameter	Value
* Accelerating Voltage (in kV) :	15.0
* Data acquisition time? (in sec) :	20.0
* Real beam current? (in nA) :	0.2
* No. of Electrons Simulated :	500
* Polar angle of the incident beam (degree) :	0.0
* Beam diameter (nm) :	20

An "OK" button is located to the right of the input fields.

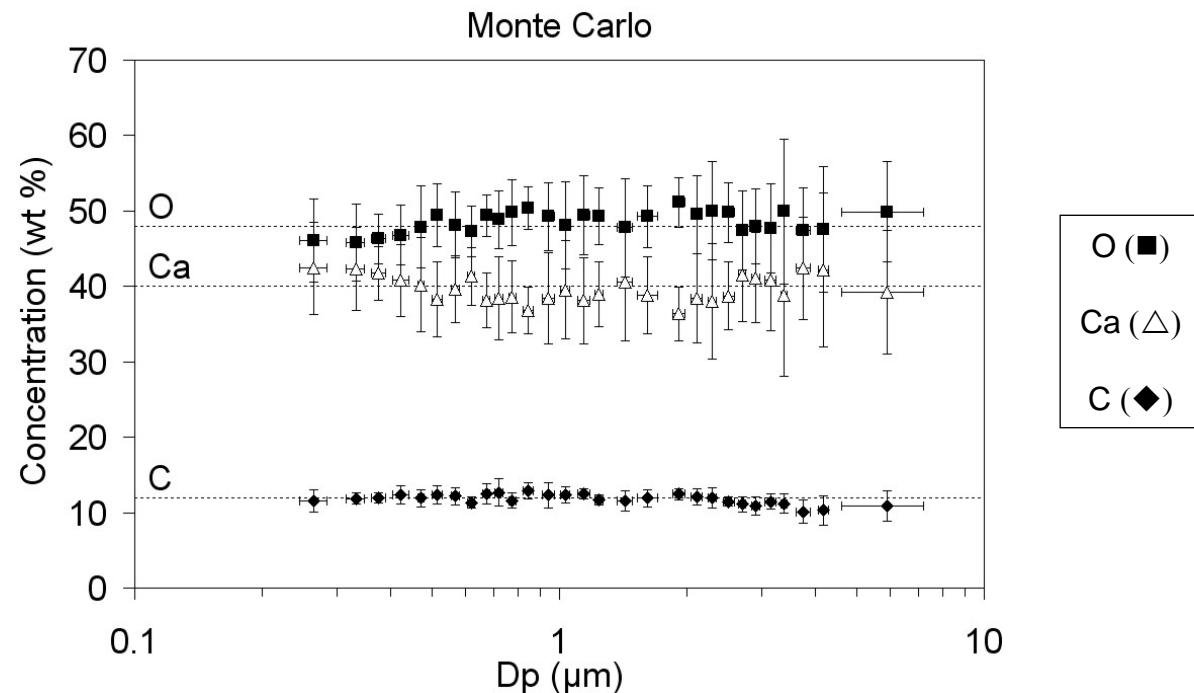
The output file for the CASINO program for one particle:

This is the 5-th iteration:

Element	Calc. Conc.	Meas.Int.	Calc.Int.
C	0.3751	282	280
O	0.0436	56	56
Na	0.3223	792	793
Mg	0.0104	27	27
Al	0.0086	24	24
Si	0.0063	18	18
S	0.0064	22	22
Cl	0.2243	775	776
Ca	0.0031	10	10

A- Impact of particle size on quantitative analysis

Correction of matrix and geometric effect by modeling of electron trajectories in particles:



Elemental concentrations (in wt%) of spherical CaCO₃ particles (347 particles) calculated by the reverse Monte Carlo quantitative program.

→ **Accurate and precise quantification in a large range of particle size.**²¹

Plan of the presentation

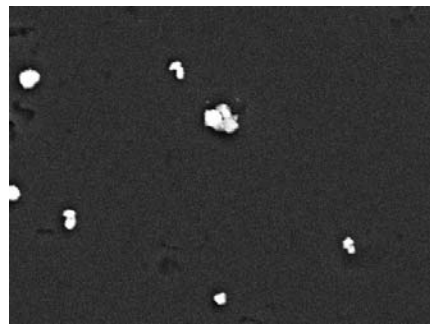
A. Impact of particle size on quantitative analysis

**B. Evaluation of the automated procedure
(automated detection of elements)**

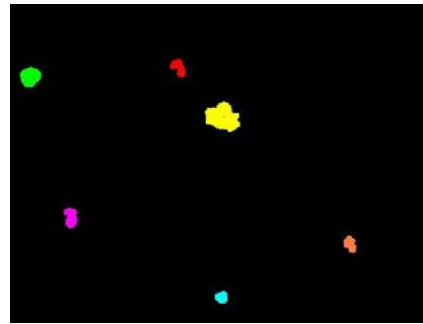
C. Physico-chemical characterization of fine particles
emitted by a metallurgy plant

B. Evaluation of the automated procedure

Validation of the automated detection of elements:



Grey image (BSE)



Binary image



*One spectrum
per particle*

- **8 low-Z-containing compounds studied:** CaCO_3 , Na_2CO_3 , AlN , Na_2SO_4 , Na_2SO_3 , CaSO_4 , Fe_2O_3 and NaCl

- **300 particles analyzed per compound in the size range 0.2-12 μm**

- Operating conditions: $E_0=15$ kV; $I_p=350$ pA; Li-drifted Si detector; Super Ultra Thin Window; $t_{\text{acq}}=30$ s

- **16 elements systematically fitted:** B, C, N, O, Na, Mg, Al, S, Cl, K, Ca, Ti, Mn and Fe

B. Evaluation of the automated procedure

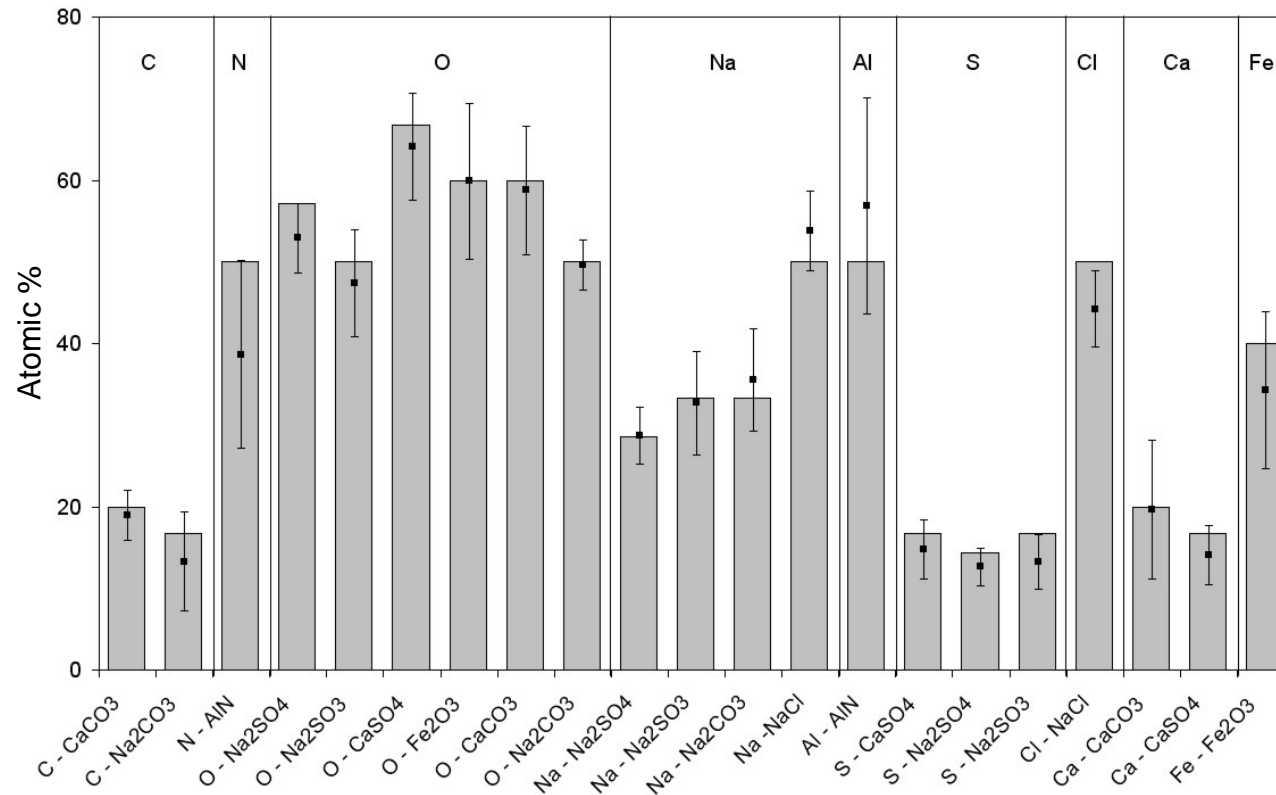
Validation of the automated detection of elements :

Compound	Sum of atomic concentrations of expected elements
CaCO ₃	97.4 %
Na ₂ CO ₃	98.5 %
AlN	95.6 %
Na ₂ SO ₄	94.3 %
Na ₂ SO ₃	93.3 %
CaSO ₄	92.9 %
Fe ₂ O ₃	94.2 %
NaCl	98.0 %

Sum of atomic concentrations of expected elements inside standard particles in the range size from 0.2 to 8 μm.

→ Maximum average of “impurities” is only 7 at. %, reliable identification of environmental particles.

B. Evaluation of the automated procedure



Average elemental concentrations calculated by CASINO
(Histogram bars = nominal concentrations; error bars = ± 1.96 S.D.)

→ On average, relative error = 8.8 at. %, R.S.D. = 10 at. %, precise and accurate quantification of elements in environmental particles.

Plan of the presentation

A. Impact of particle size on quantitative analysis

B. Evaluation of the automated procedure (CC-SEM-EDS)

**C. Physico-chemical characterization of fine particles
emitted by a metallurgy plant**

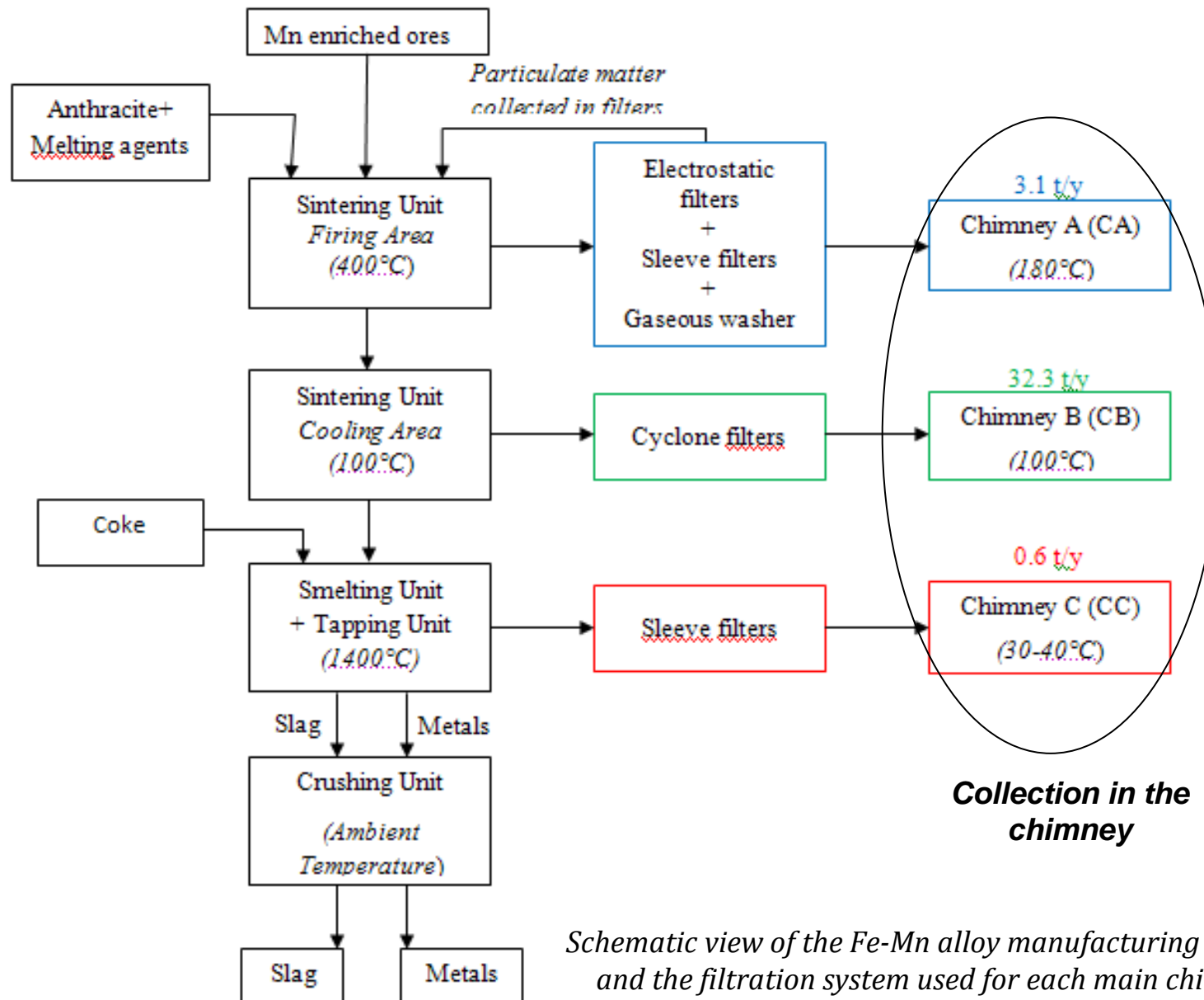
NANO-INDUS Objective

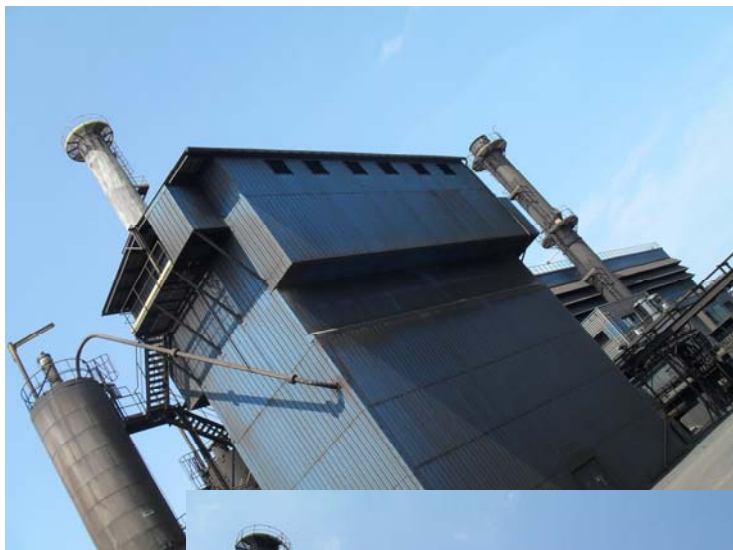
To study evolution of physico-chemical properties of industrial fine particles over a short-range distance, before they reach surrounding urban areas



A ferromanganese manufacturing facility in Dunkirk's industrial zone.

Overview of the industrial process:





Smelting chimney

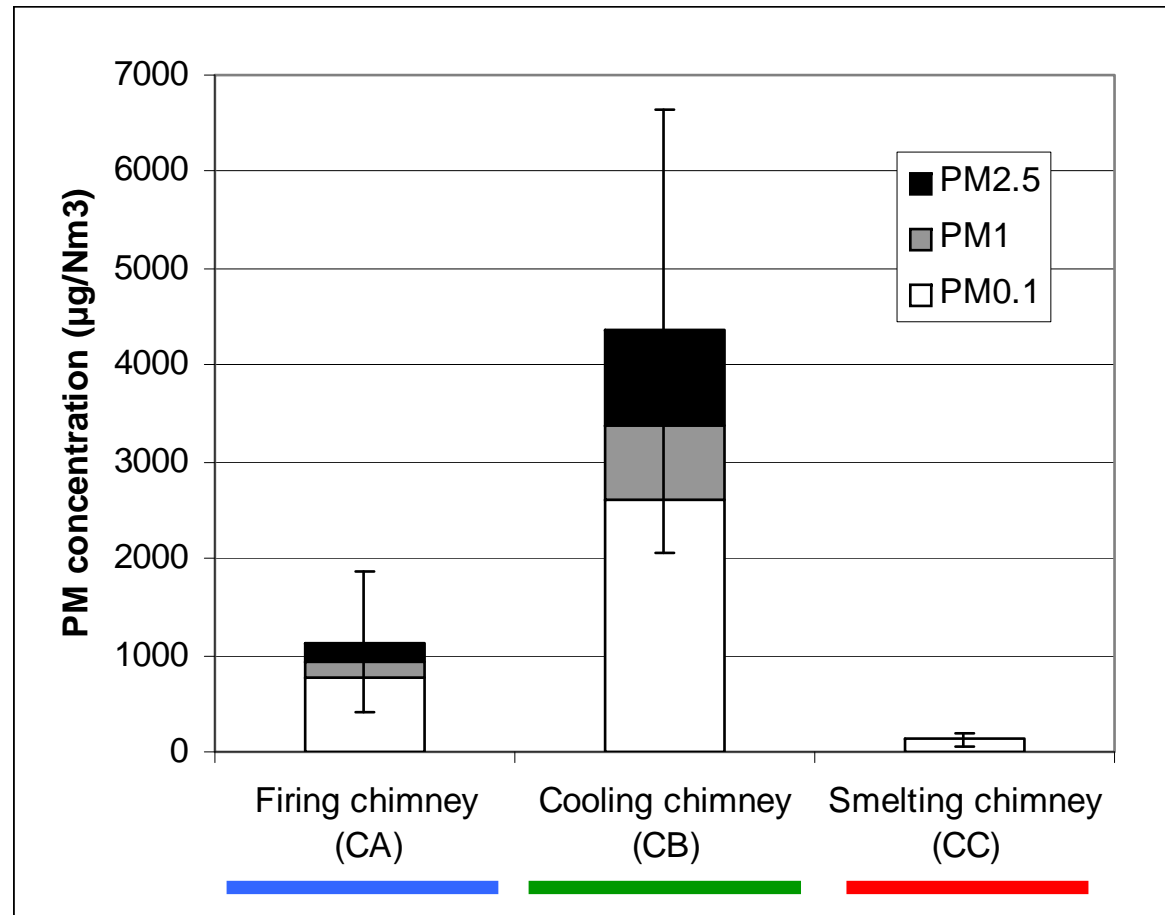


Firing chimney

Cooling chimney

Iso-kinetic samplings inside chimneys by the traps located at the first platform

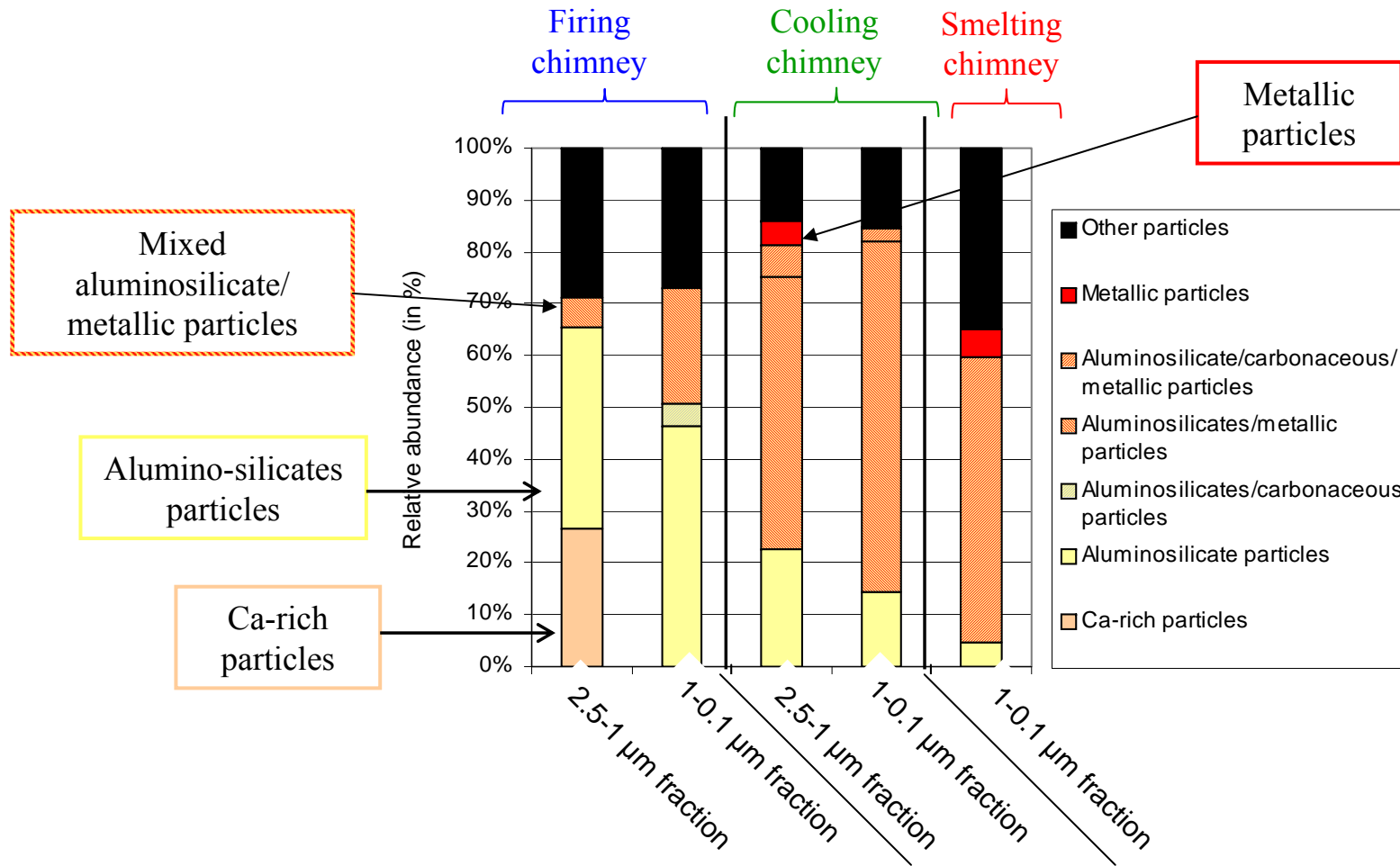
Characterization of particles collected in the industrial chimneys :



Data communicated by L. Alleman,
Ecole des Mines, Douai, France.

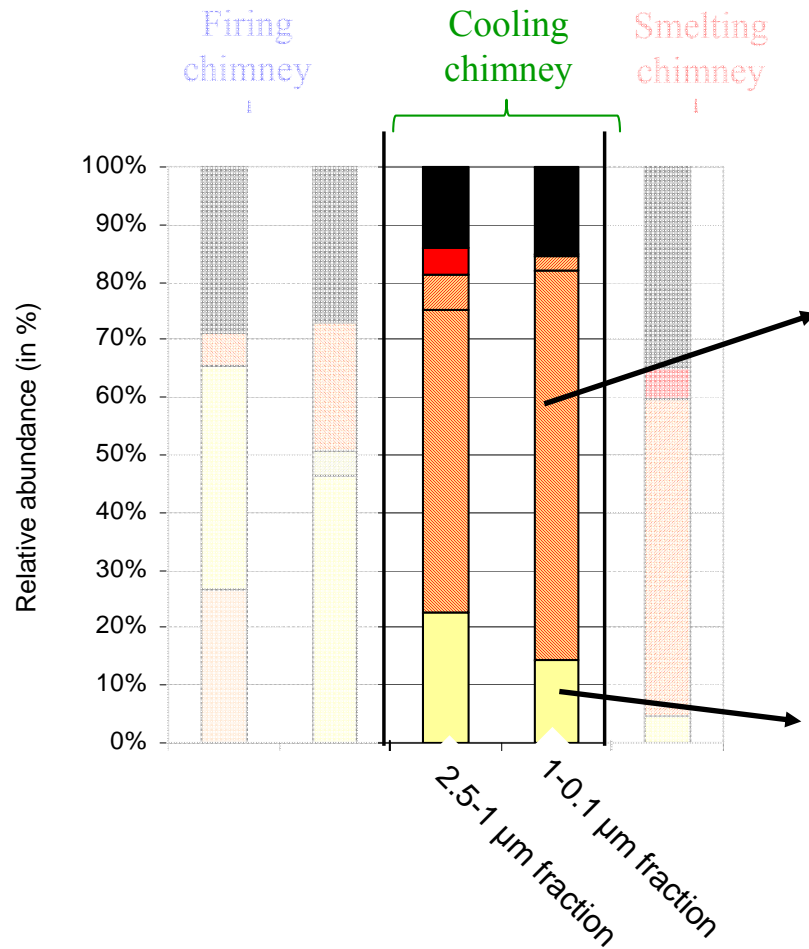
- ⇒ High temporal variability of emitted quantities.
- ⇒ Sintering process (firing and cooling areas) = most emissive.
- ⇒ Fine fraction (PM2.5) highly dominated by ultrafine particles (PM0.1).

Characterization of particles collected in the industrial chimneys :

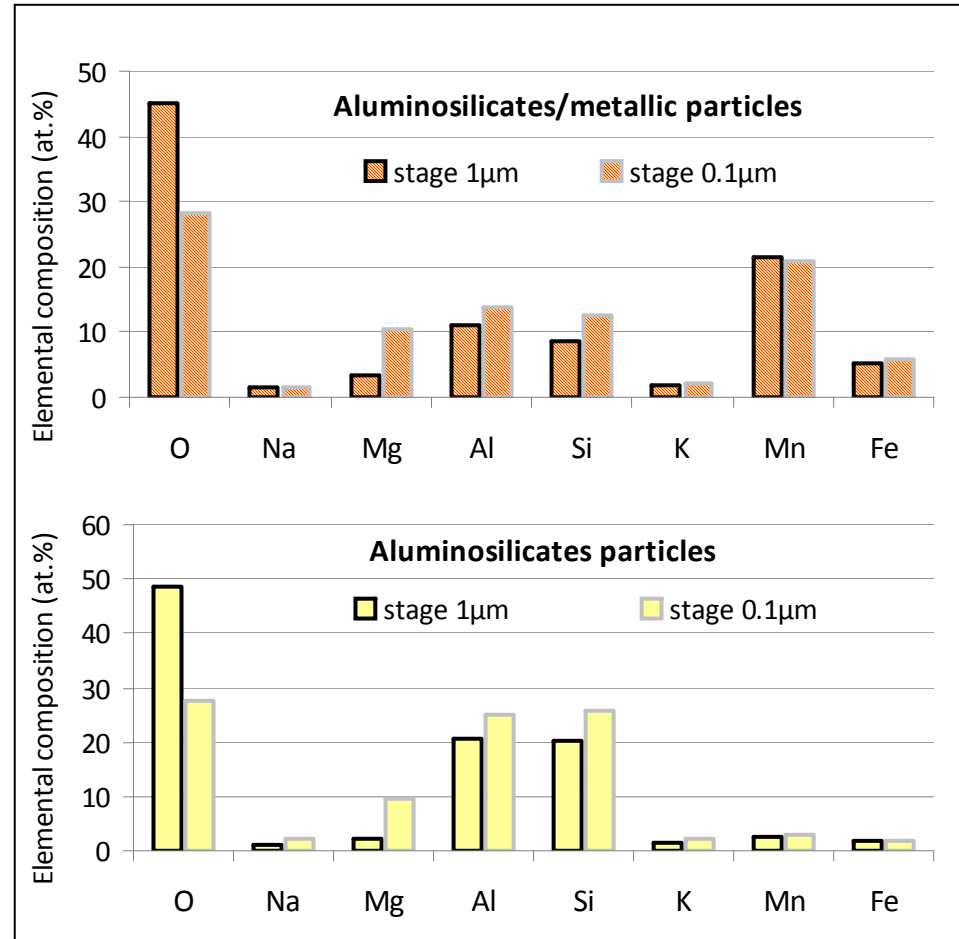


Relative abundance of particle types identified by CC-SEM-EDS
(about 1 000 particles analysed per impaction stage)

Characterization of particles collected in the industrial chimneys :



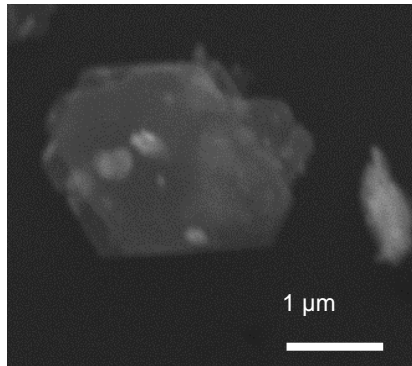
Relative abundance of particle types identified by SEM-EDS (about 1 000 particles analysed per impaction stage)



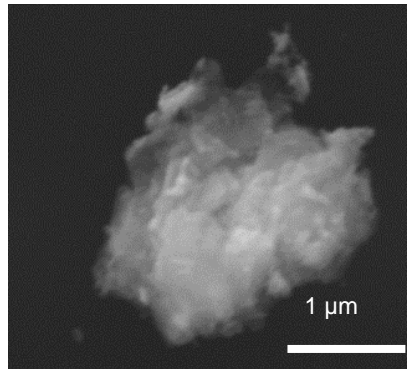
Average atomic composition of particles from SEM-EDS data

Characterization of particles collected in the industrial chimneys :

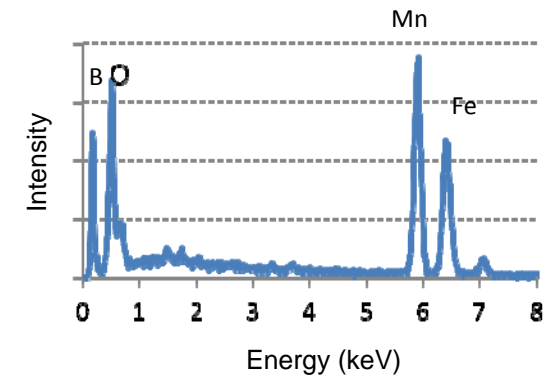
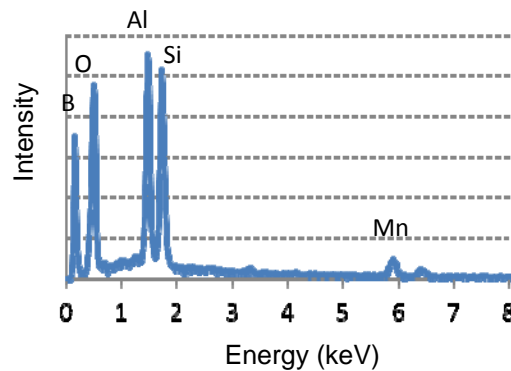
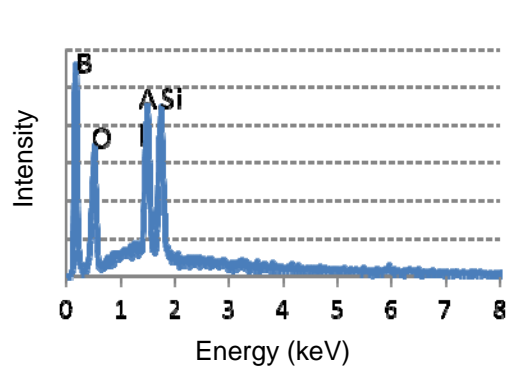
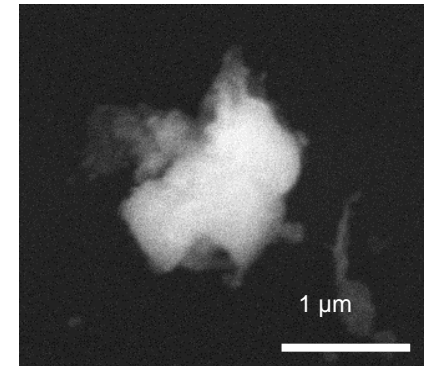
Alumino-silicates particle



Mixed aluminosilicate/
metallic particle

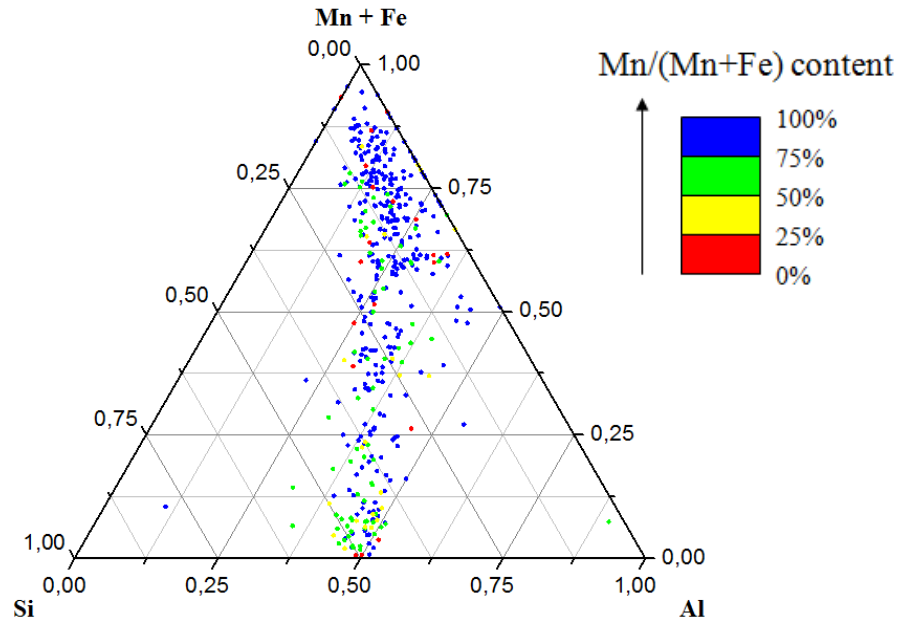


Metallic particle



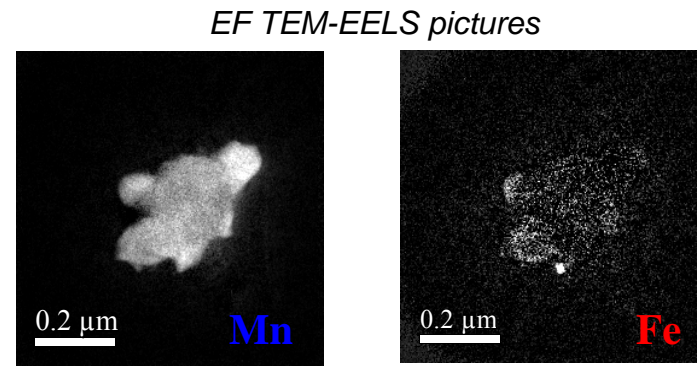
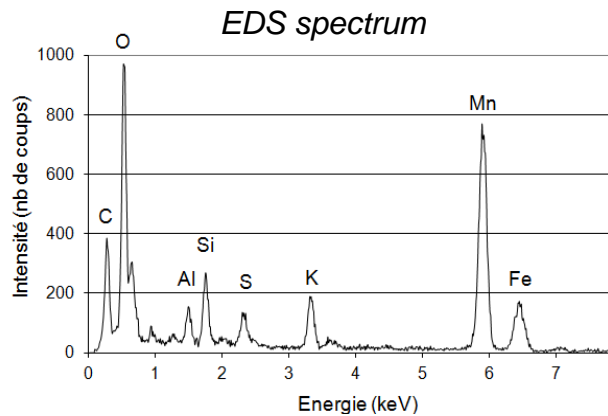
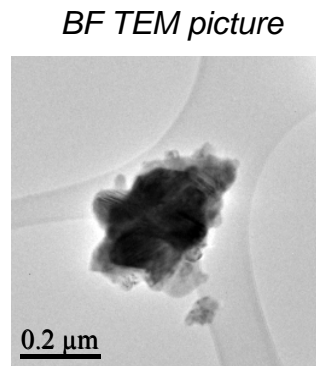
SEM pictures and EDS spectra of typical particles collected in chimneys

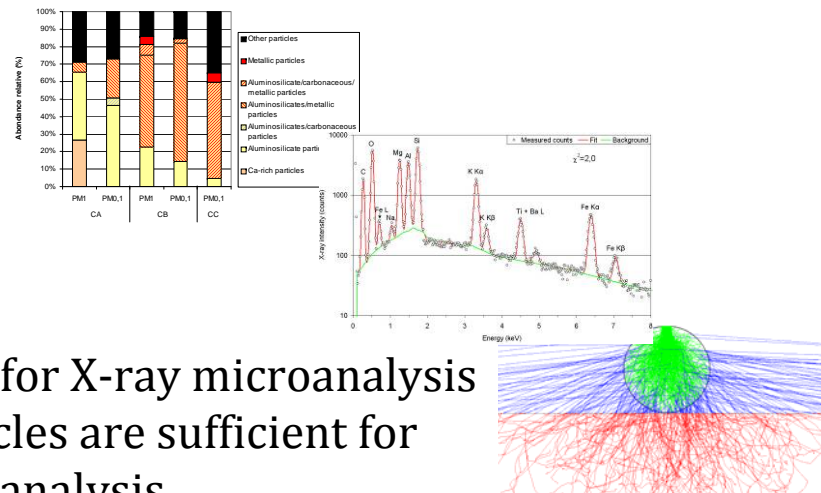
Characterization of Fe and Mn-rich particles collected in the industrial chimneys :



=> Aluminosilicate particles with similar composition ($Al/Si \approx 1$), but variable enrichment in Mn or Fe

=> Heterogeneous distribution of Fe and Mn inside particles

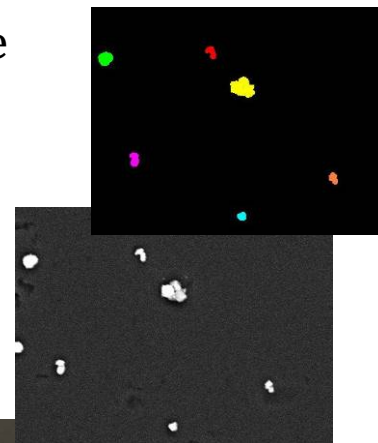
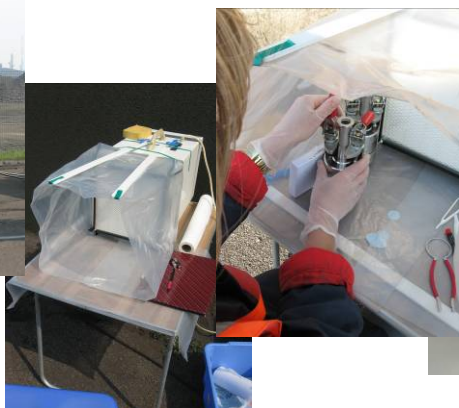
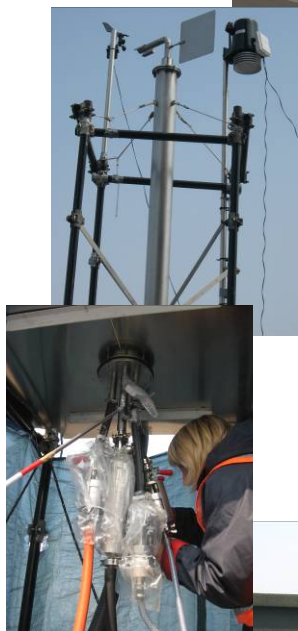




- Conventional procedure for X-ray microanalysis of environmental particles are sufficient for qualitative analysis.

- Geometric effects can be considered for quantitative analysis.

- Monte Carlo simulations give a good correction for these geometric effects.



Thank you for your attention...